

| WEAVING SET-UP | | | | | |
|--|---|------------------------|-----------------------------|-------------|---------------|
| Product Development Form | | | | | |
| Dept. #: | 8240 | Set-up #: | 15493 | | |
| Project #: | 010300 | Style: | 010300-01 | | |
| Requestor: | Jose Nunez | Date: | | | |
| Primary Yarn | | Front Beam | Guideline Yarn | | |
| Desc.: | | | Desc.: | | |
| Spec. #: | | | Spec. #: | | |
| M-#: | | | M-#: | | |
| Tension: | g/50 ends | | | | |
| Primary Yarn | | Back Beam | Guideline Yarn | | |
| Desc.: | 1p/50d/48f/N300SB 5z tpi Teijin PET-Sized | | Desc.: | | |
| Spec. #: | | | Spec. #: | | |
| M-#: | M-19086 A & B | | M-#: | | |
| Tension: | 1250 +/- 250 g/50 ends | | | | |
| Primary Yarn | | Back Beam | Guideline Yarn | | |
| Desc.: | 1p/50d/48f/N300SB Flat Teijin PET | | Desc.: | | |
| Spec. #: | | | Spec. #: | | |
| M-#: | M-17968-66 & 71 | | M-#: | | |
| Quill Ten.: | 25 +/- 5 grams | | # 1 | | |
| Reed: | 40 dents/in. | | # 2 | | |
| Pick Count: | 85 picks/in. | | # 3 | | |
| ENTERING PATTERN | | | | | |
| Front Beam Harness Positions | | Space | Back Beam Harness Positions | | |
| * Wave some 12 mm Tube using PATTERN STTB 22 mm. Pw. | | Space 1 (33-1344) | | | |
| | | Guideline | | | |
| * wave small bifurcation = 12x6 using Bf-12x6 D. Pw. | | Space 2 (1345-2656) | 1673...2328 | | |
| Pattern so small before encounter problems with the controller memory. | | Guideline | | | |
| | | Space 3 (2657-3968) | 2985...3640 | | |
| * Wave some 24 mm. Tube PATTERN STTB 24 mm. Pw. | | Guideline | | | |
| | | Space 4 (3969-5280) | | | |
| | | Guideline | | | |
| REPORT | | | | | |
| Density: | 8 ends/dent | First Dent: | 8 ends/dent | Last Dent: | 8 ends/dent |
| Total Dents: | 82 per space | | | Total Ends: | 656 per space |

B